

LUBRICATION / LUBRIFICAZIONE

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COMPACT - SHAFT MOUNTED GEARBOXES

Units from FA32 to FC63 are supplied with synthetic oil for lifetime lubrication, no maintenance is necessary.

Please specify in the order the mounting position.

The units from FC72 to FC83 are supplied without lubricant and equipped with a breather, level and drain plugs.

User can add mineral oil keeping existing plugs.

Should the user wish to fill it with synthetic oil, it is recommended to replace the existing plugs with a closed plug. The table hereafter must be referred to as for the mounting position pattern and the corresponding oil plugs, if applicable, and related lubricant quantity. These quantity are only indicative; to ensure correct filling, always refer to the centreline of the sight glass.

In some cases, discrepancies, occasionally also substantial, versus the oil quantities listed in the chart may be noticed.ced.

COMPACT - RIDOTTORI PENDOLARI

I riduttori dal FA32 al FC63 sono forniti completi di olio sintetico per la lubrificazione permanente e non necessita di alcuna manutenzione.

Specificare in fase d'ordine la posizione di montaggio. I riduttori dal FC72 al FC83 sono forniti privi di lubrificazione con tappi di sfiato, livello e scarico olio. L'utente può immettere olio minerale mantenendo i tappi esistenti. Se immetterà olio sintetico, dovrà sostituire i tappi esistenti con altri tipo chiuso. Nelle tabelle sottostanti vengono rappresentate le posizioni di montaggio, la disposizione dei tappi olio e le relative quantità. Le quantità di lubrificante sono indicative; Per avere il corretto quantitativo di lubrificante si dovrà dare attenzione esclusivamente alla mezzeria del tappo livello o allo sfioramento del foro del tappo, quando presenti. Tenendo in considerazione quanto appena sostenuto la quantità di lubrificante indicata in tabella può presentare delle differenze, occasionalmente anche rilevanti.

OIL PLUG POSITIONS - TYPES / POSIZIONE TAPPI OLIO - TIPI

□ Oil plug are on the back side

▼ Filled & breather oil plug

▼ Closed oil plug

△ Drain oil plug

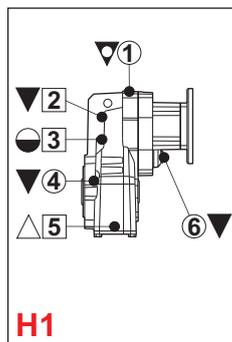
● Level oil plug

OIL PLUG

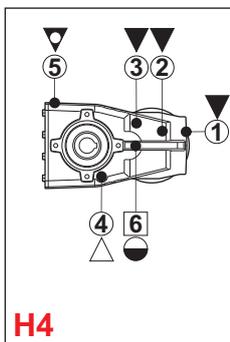


SYNTHETIC OIL	
Code	Description
LUOTVSF320 (Standard)	Shell Omala S4 WE320 Eni Telium VSF320
LUOBLAS150 (Low temperature)	Shell Omala S4 WE150 Eni Blasia S150
LUOFOOD320 (Food)	Mobil SHC Cibus 320

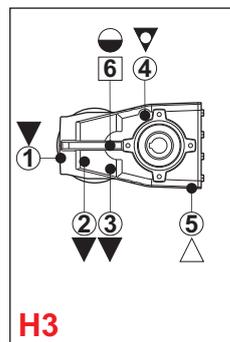
Standard



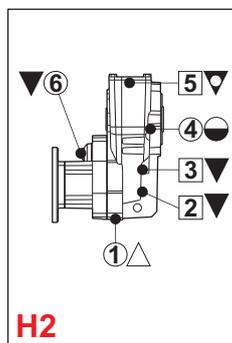
Type	FA32
Oil q.ty (Lt.)	0.65
⑥ Standard 1 plug type I	
On request	
①	D
②	I
③	A
④	I
⑤	I
⑥	I



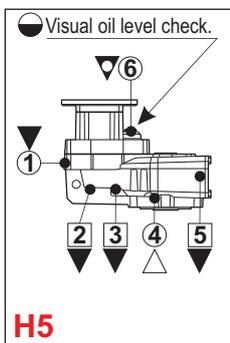
Type	FA32
Oil q.ty (Lt.)	0.50
⑥ Standard 1 plug type I	
On request	
①	I
②	I
③	I
④	I
⑤	D
⑥	A



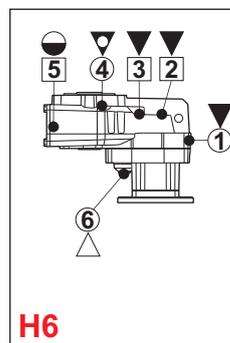
Type	FA32
Oil q.ty (Lt.)	0.50
⑥ Standard 1 plug type I	
On request	
①	I
②	I
③	I
④	D
⑤	I
⑥	A



Type	FA32
Oil q.ty (Lt.)	0.60
⑥ Standard 1 plug type I	
On request	
①	I
②	I
③	I
④	A
⑤	D
⑥	I



Type	FA32
Oil q.ty (Lt.)	0.80
⑥ Standard 1 plug type I	
On request	
①	I
②	I
③	I
④	I
⑤	I
⑥	D



Type	FA32
Oil q.ty (Lt.)	0.65
⑥ Standard 1 plug type I	
On request	
①	I
②	I
③	I
④	D
⑤	A
⑥	I

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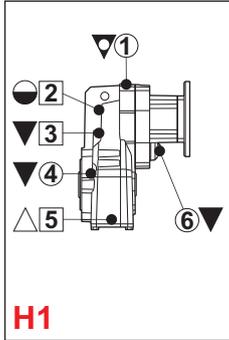
● Level oil plug

OIL PLUG

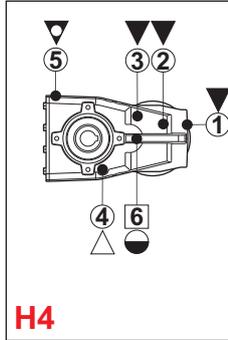


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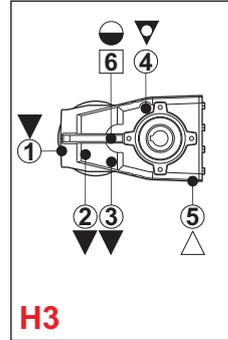
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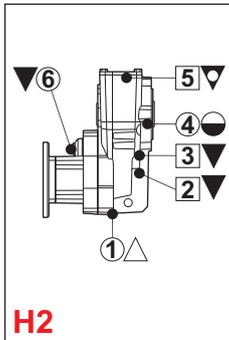
Type	FA33
Oil q.ty (Lt.)	0.90
⑥ Standard 1 plug type I	
On request	
①	D
②	A
③	I
④	I
⑤	I
⑥	I



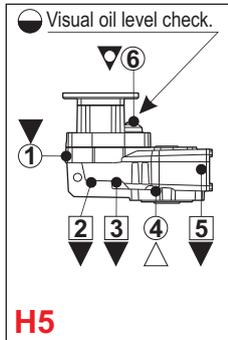
Type	FA33
Oil q.ty (Lt.)	0.55
⑥ Standard 1 plug type I	
On request	
①	I
②	I
③	I
④	I
⑤	D
⑥	A



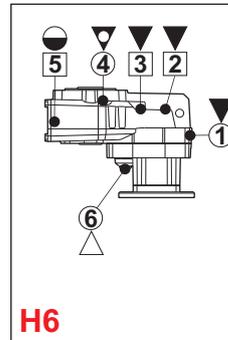
Type	FA33
Oil q.ty (Lt.)	0.55
⑥ Standard 1 plug type I	
On request	
①	I
②	I
③	I
④	D
⑤	I
⑥	A



Type	FA33
Oil q.ty (Lt.)	0.65
⑥ Standard 1 plug type I	
On request	
①	I
②	I
③	I
④	A
⑤	D
⑥	I



Type	FA33
Oil q.ty (Lt.)	0.95
⑥ Standard 1 plug type I	
On request	
①	I
②	I
③	I
④	I
⑤	I
⑥	D



Type	FA33
Oil q.ty (Lt.)	0.70
⑥ Standard 1 plug type I	
On request	
①	I
②	I
③	I
④	D
⑤	A
⑥	I

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Standard

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Type	FA42																																																										
Oil q.ty (Lt.)	0.80																																																										
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OIL PLUG POSITIONS - TYPES / POSIZIONE TAPPI OLIO - TIPI

□ Oil plug are on the back side

▼ Filled & breather oil plug

▼ Closed oil plug

△ Drain oil plug

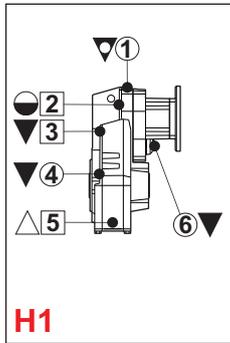
● Level oil plug

OIL PLUG

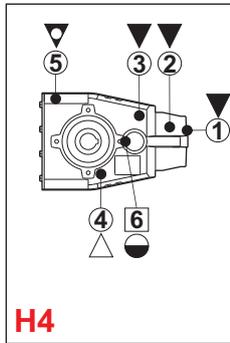
 TO1/4LIA Allum. level plug 1/4	A	 TO1/4TPO Breather plug 1/4	D	 TO1/4SCA Allum. closed plug 1/4	I
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SYNTHETIC OIL	
Code	Description
LUOTVSF320 (Standard)	Shell Omala S4 WE320 Eni Tellium VSF320
LUOBLAS150 (Low temperature)	Shell Omala S4 WE150 Eni Blasia S150
LUOFOOD320 (Food)	Mobil SHC Cibus 320

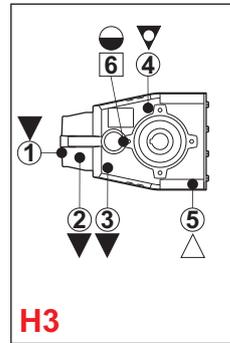
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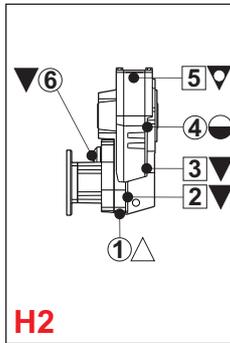
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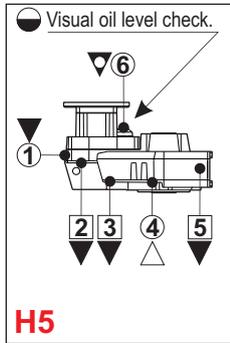
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⑥	Standard 1 plug type I												
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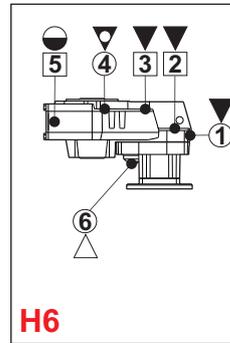
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Oil q.ty (Lt.)	0.70												
⑥	Standard 1 plug type I												
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Type	FA43												
Oil q.ty (Lt.)	1.35												
⑥	Standard 1 plug type I												
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Type	FA43												
Oil q.ty (Lt.)	0.90												
⑥	Standard 1 plug type I												
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OIL PLUG



SYNTHETIC OIL	
Code	Description
LUOTVSF320 (Standard)	Shell Omala S4 WE320 Eni Tellium VSF320
LUOBLAS150 (Low temperature)	Shell Omala S4 WE150 Eni Blasia S150
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Standard

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□ Oil plug are on the back side

▽ Filled & breather oil plug

▼ Closed oil plug

△ Drain oil plug

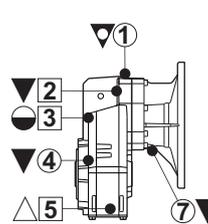
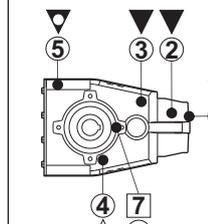
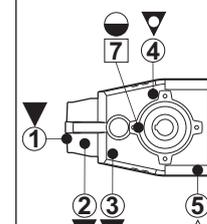
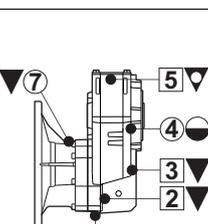
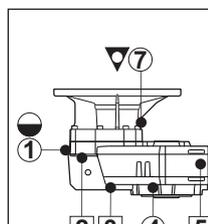
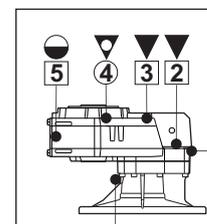
● Level oil plug

OIL PLUG

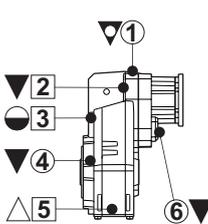
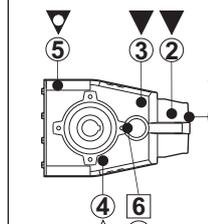
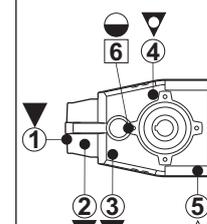
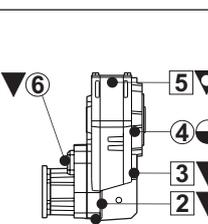
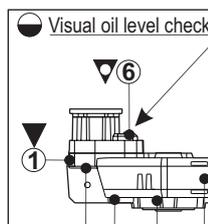
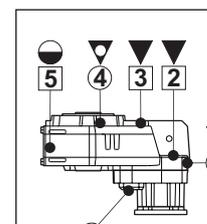
 TO3/8LIA Allum. level plug 3/8	B	 TO3/8TPO Breather plug 3/8	E	 TO3/8SCA Allum. closed plug 3/8	L
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SYNTHETIC OIL	
Code	Description
LUOTVSF320 (Standard)	Shell Omala S4 WE320 Eni Tellium VSF320
LUOBLAS150 (Low temperature)	Shell Omala S4 WE150 Eni Blasia S150
LUOFOOD320 (Food)	Mobil SHC Cibus 320

Standard

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OIL PLUG POSITIONS - TYPES / POSIZIONE TAPPI OLIO - TIPI

□ Oil plug are on the back side

▼ Filled & breather oil plug

▼ Closed oil plug

△ Drain oil plug

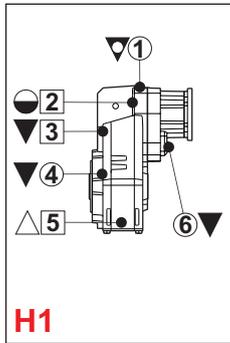
● Level oil plug

OIL PLUG

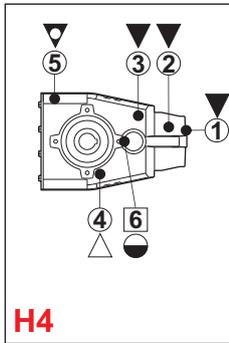
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SYNTHETIC OIL	
Code	Description
LUOTVSF320 (Standard)	Shell Omala S4 WE320 Eni Tellium VSF320
LUOBLAS150 (Low temperature)	Shell Omala S4 WE150 Eni Blasia S150
LUOFOOD320 (Food)	Mobil SHC Cibus 320

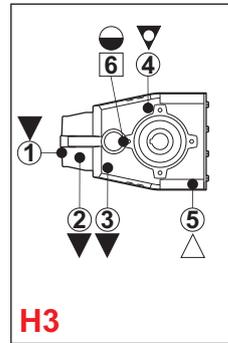
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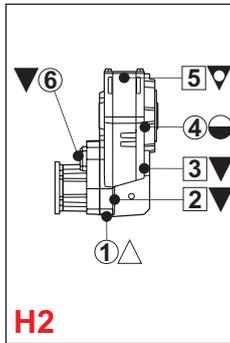
Type	FC63
Oil q.ty (Lt.)	2.30
⑥ Standard 1 plug type L	
On request	① E
	② B
	③ L
	④ L
	⑤ L
	⑥ L



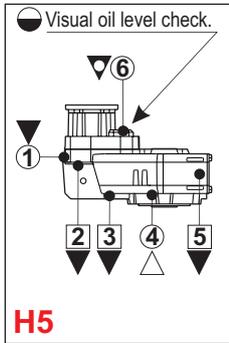
Type	FC63
Oil q.ty (Lt.)	1.35
⑥ Standard 1 plug type L	
On request	① L
	② L
	③ L
	④ L
	⑤ E
	⑥ B



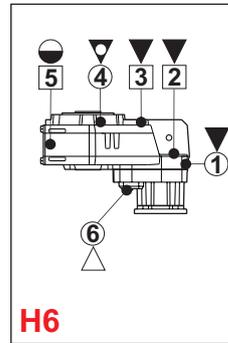
Type	FC63
Oil q.ty (Lt.)	1.35
⑥ Standard 1 plug type L	
On request	① L
	② L
	③ L
	④ E
	⑤ L
	⑥ B



Type	FC63
Oil q.ty (Lt.)	1.55
⑥ Standard 1 plug type L	
On request	① L
	② L
	③ L
	④ B
	⑤ E
	⑥ L



Type	FC63
Oil q.ty (Lt.)	2.45
⑥ Standard 1 plug type L	
On request	① L
	② L
	③ L
	④ L
	⑤ L
	⑥ E



Type	FC63
Oil q.ty (Lt.)	1.55
⑥ Standard 1 plug type L	
On request	① L
	② L
	③ L
	④ E
	⑤ B
	⑥ L

OIL PLUG POSITIONS - TYPES / POSIZIONE TAPPI OLIO - TIPI

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△ Drain oil plug

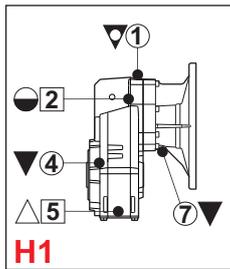
● Level oil plug

OIL PLUG

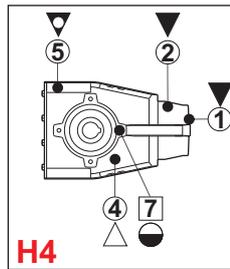


MINERAL OIL	
Code	Description
LUOBLAM460 (Standard)	Eni Blasias 460 Shell Omala S2 GX460

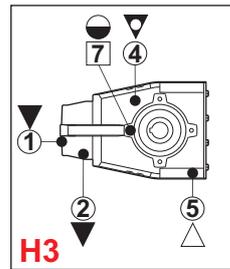
Standard



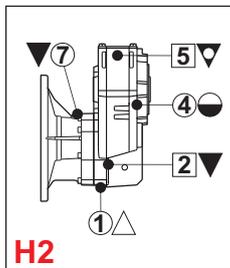
Type	FC71
Oil q.ty (Lt.)	3.30
Standard	① E
	② B
	④ L
	⑤ L
	⑦ L



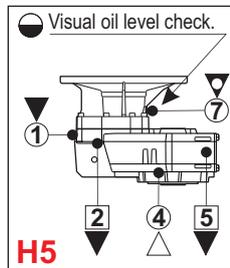
Type	FC71
Oil q.ty (Lt.)	1.90
Standard	① L
	② L
	④ L
	⑤ E
	⑦ B



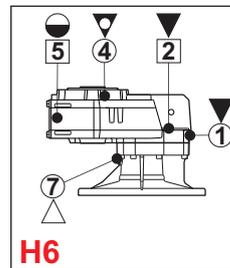
Type	FC71
Oil q.ty (Lt.)	1.90
Standard	① L
	② L
	④ E
	⑤ L
	⑦ B



Type	FC71
Oil q.ty (Lt.)	1.80
Standard	① L
	② L
	④ B
	⑤ E
	⑦ L

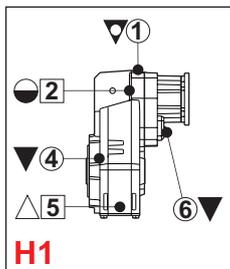


Type	FC71
Oil q.ty (Lt.)	3.30
Standard	① L
	② L
	④ L
	⑤ L
	⑦ E

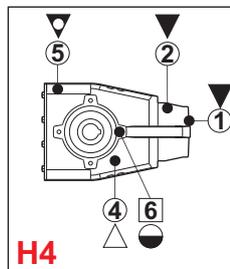


Type	FC71
Oil q.ty (Lt.)	1.90
Standard	① L
	② L
	④ E
	⑤ B
	⑦ L

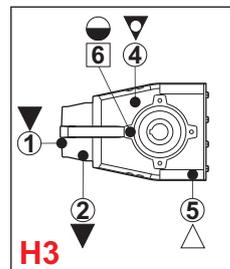
Standard



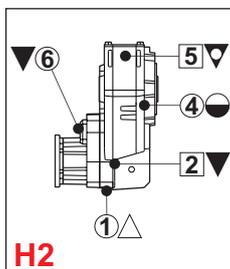
Type	FC72
Oil q.ty (Lt.)	3.50
Standard	① E
	② B
	④ L
	⑤ L
	⑥ L



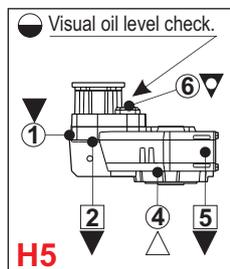
Type	FC72
Oil q.ty (Lt.)	1.90
Standard	① L
	② L
	④ L
	⑤ E
	⑥ B



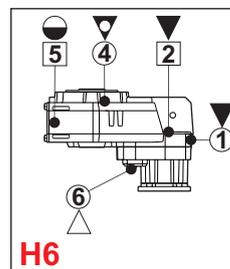
Type	FC72
Oil q.ty (Lt.)	1.90
Standard	① L
	② L
	④ E
	⑤ L
	⑥ B



Type	FC72
Oil q.ty (Lt.)	1.80
Standard	① L
	② L
	④ B
	⑤ E
	⑥ L



Type	FC72
Oil q.ty (Lt.)	3.60
Standard	① L
	② L
	④ L
	⑤ L
	⑥ E



Type	FC72
Oil q.ty (Lt.)	1.90
Standard	① L
	② L
	④ E
	⑤ B
	⑥ L

OIL PLUG POSITIONS - TYPES / POSIZIONE TAPPI OLIO - TIPI

□ Oil plug are on the back side

▼ Filled & breather oil plug

▼ Closed oil plug

△ Drain oil plug

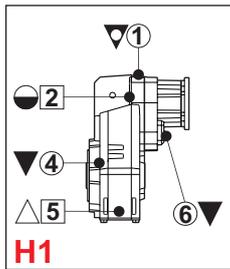
● Level oil plug

OIL PLUG

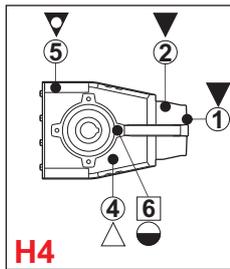
 <p>TO3/8LIA Allum. level plug 3/8</p>	<p>B</p>  <p>TO3/8TPO Breather plug 3/8</p>	<p>E</p>  <p>TO3/8SCA Allum. closed plug 3/8</p>	<p>L</p>
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MINERAL OIL	
Code	Description
LUOBLAM460 (Standard)	Eni Blasias 460 Shell Omala S2 GX460

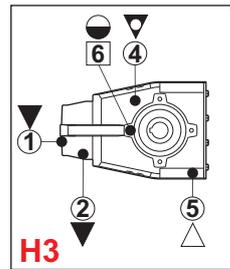
Standard



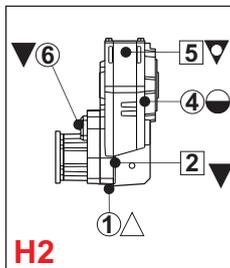
Type	FC73
Oil q.ty (Lt.)	3.55
Standard	① E
	② B
	④ L
	⑤ L
	⑥ L



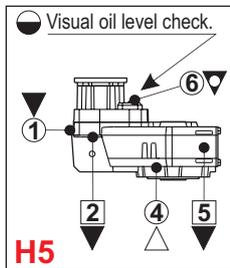
Type	FC73
Oil q.ty (Lt.)	1.95
Standard	① L
	② L
	④ L
	⑤ E
	⑥ B



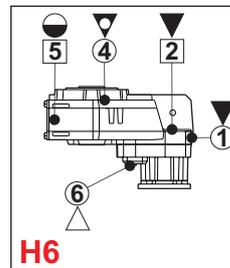
Type	FC73
Oil q.ty (Lt.)	1.95
Standard	① L
	② L
	④ E
	⑤ L
	⑥ B



Type	FC73
Oil q.ty (Lt.)	1.95
Standard	① L
	② L
	④ B
	⑤ E
	⑥ L



Type	FC73
Oil q.ty (Lt.)	3.75
Standard	① L
	② L
	④ L
	⑤ L
	⑥ E



Type	FC73
Oil q.ty (Lt.)	2.00
Standard	① L
	② L
	④ E
	⑤ B
	⑥ L

OIL PLUG POSITIONS - TYPES / POSIZIONE TAPPI OLIO - TIPI

□ Oil plug are on the back side

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▼ Closed oil plug

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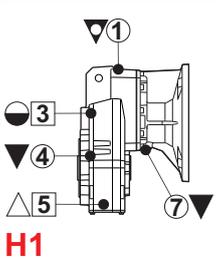
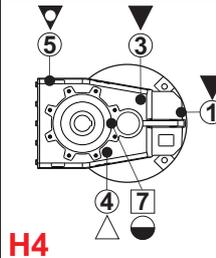
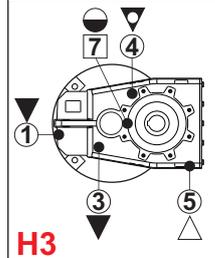
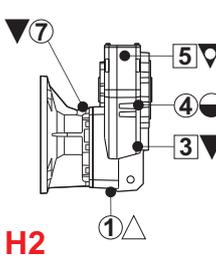
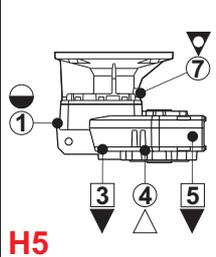
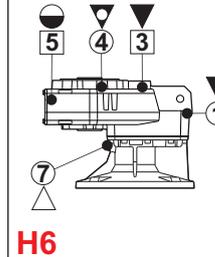
● Level oil plug

OIL PLUG

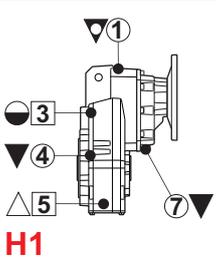
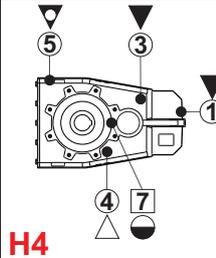
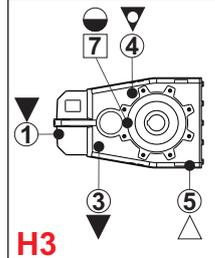
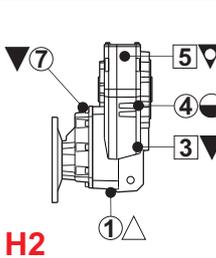
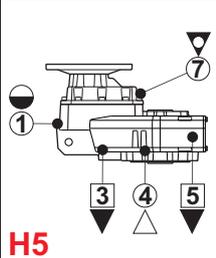
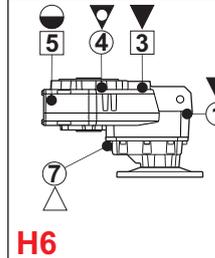
 TO3/8LIA Allum. level plug 3/8	 TO3/8TPO Breather plug 3/8	 TO3/8SCA Allum. closed plug 3/8
 TO3/8C90 90° steel connect 3/8	 TO3/8PRO Steel extension 3/8	

MINERAL OIL	
Code	Description
LUOBLAM460 (Standard)	Eni Blasia 460 Shell Omala S2 GX460

Standard

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OIL PLUG POSITIONS - TYPES / POSIZIONE TAPPI OLIO - TIPI

□ Oil plug are on the back side

▼ Filled & breather oil plug

▼ Closed oil plug

△ Drain oil plug

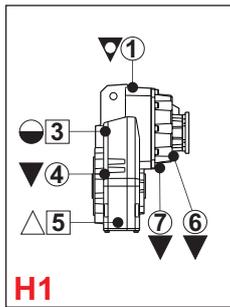
● Level oil plug

OIL PLUG

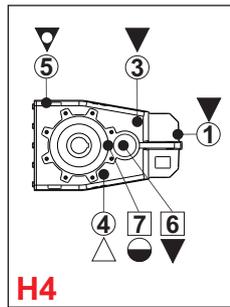
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 TO3/8C90 90° steel connect 3/8	 TO3/8PRO Steel extension 3/8	

MINERAL OIL	
Code	Description
LUOBLAM460 (Standard)	Eni Blasia 460 Shell Omala S2 GX460

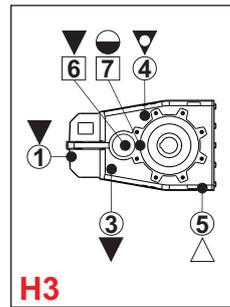
Standard



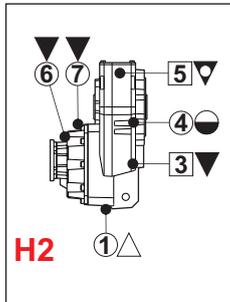
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Standard	① E
	③ B
	④ L
	⑤ L
	⑥ L
	⑦ L



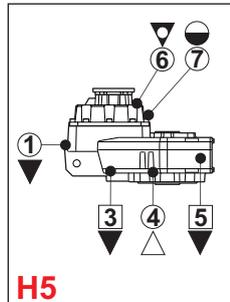
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Standard	① L
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	④ L
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	⑥ L
	⑦ B



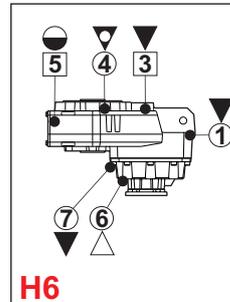
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Oil q.ty (Lt.)	3.90
Standard	① L
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Oil q.ty (Lt.)	6.80
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△ Drain oil plug

● Level oil plug

OIL PLUG



SYNTHETIC OIL	
Code	Description
LUOTVSF320 (Standard)	Shell Omala S4 WE320 Eni Telium VSF320
LUOBLAS150 (Low temperature)	Shell Omala S4 WE150 Eni Blasia S150
LUOFOOD320 (Food)	Mobil SHC Cibus 320

Standard

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