

Input speed (n₁) = 1400 min⁻¹

Output speed n ₂ [min ⁻¹]	Ratio i	Motor power P _{1M} [kW]	Output torque M _{2M} [Nm]	Service factor f.s	Nominal power P _{1R} [kW]	Nominal torque M _{2R} [Nm]	B5 motor flanges		B14 motor flanges		Dynamic efficiency RD	Tooth module [mm]	Ratios code
							-	-	-O	-P			
280	5	0.18	5	3.3	0.60	17	-	-	-O	-P	82	1.26	01
200	7	0.18	7	2.4	0.44	17	-	-	56	63	80	1.44	02
140	10	0.18	10	1.8	0.32	17	-	-	B-C		78	1.44	03
93	15	0.18	13	1.4	0.25	19	-	-	B-C		73	1.44	04
70	20	0.18	17	1.1	0.20	19	-	-	B-C		70	1.09	05
47	30	0.12	15	1.4	0.17	21	-	-	B-C		62	1.44	06
35	40	0.12	19	1.1	0.13	20	-	-	B-C		57	1.09	07
23	61	0.09	19	1.1	0.10	20	-	-	B-C		50	0.72	08
17.5	80	0.06	16	1.0	0.06	16	-	-	B-C		48	0.56	09
14	100	0.06*	16	0.5	0.03	8	-	-	B-C		40	0.45	10

* Power higher than the maximum one which can be supported by the gearbox. Select according to the torque M_{2R}

Potenza superiore a quella massima sopportabile dal riduttore. Selezionare in base al momento torcente M_{2R}

-  **Motor flanges available**
Flange motore disponibili
-  **B) Supplied with reduction bushing**
Fornito con bussola di riduzione
-  **B) Available on request without reduction bushing**
Disponibile a richiesta senza bussola di riduzione
-  **C) Motor flange holes position**
Posizione fori flangia motore

Lubrication

Lubrificazione

Unit I30 is supplied with synthetic oil to assure long life lubrication.

Food grade oil is available on request.

See Table 1 for lubrication and recommended quantity.

See Table 2 for possible radial and axial loads on the gearbox.

Il riduttore tipo I30 viene fornito con olio sintetico e lubrificazione tipo "long life".

Disponibile a richiesta olio alimentare.

Vedi Tabella 1 per oli e quantità consigliati.

Vedi Tabella 2 per i carichi radiali e assiali applicabili al riduttore.

Oil quantity for all positions: 0.06 L	Shell Omala S4 WE 320	Eni Telium VSF 320
Quantità olio per tutte le posizioni: 0.06 L		

* For more details on lubrication and plugs check our website.

Tab. 1

* Per maggiori dettagli su lubrificazione e tappi olio vedi il nostro sito web.

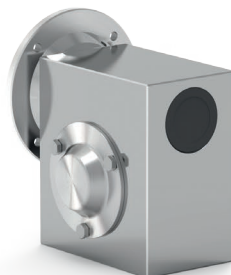
Suggested

Suggerito

Stainless steel protection cap (on request).

Coperchio di protezione in acciaio inox a richiesta.

Kit cod. KI450211



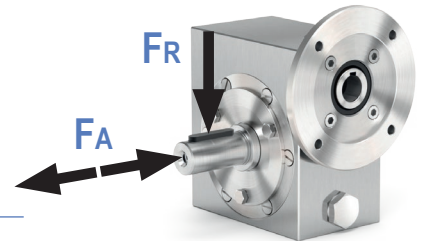
Radial and axial loads

Carichi radiali e assiali

Output shaft

Albero di uscita

n ₂ [min ⁻¹]	FA [N]	FR [N]
200	120	600
150	140	700
100	160	800
75	180	900
50	200	1000
25	250	1250
15	280	1400



Input shaft

Albero in entrata

n ₁ [min ⁻¹]	FA [N]	FR [N]
1400	20	100

* Strong axial loads in the DX direction are not allowed.

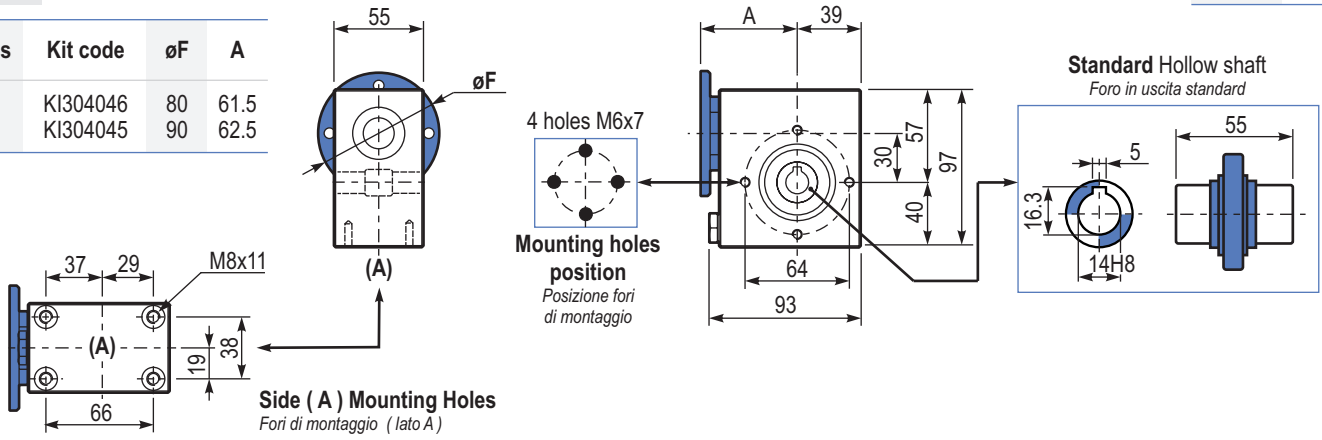
* Non sono consentiti forti carichi assiali con direzione DX

Tab. 2

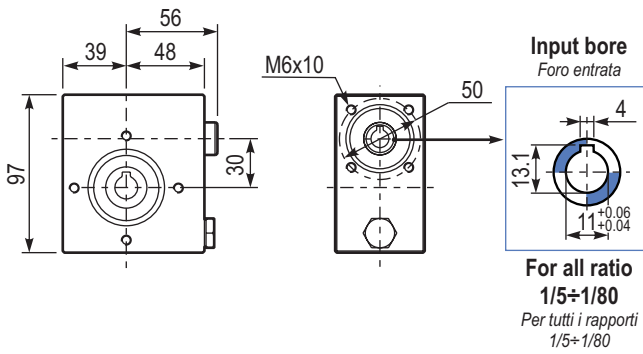
PI30UNI... **Basic gearbox**
Riduttore base

Gearbox weight
peso riduttore **2.5 kg**

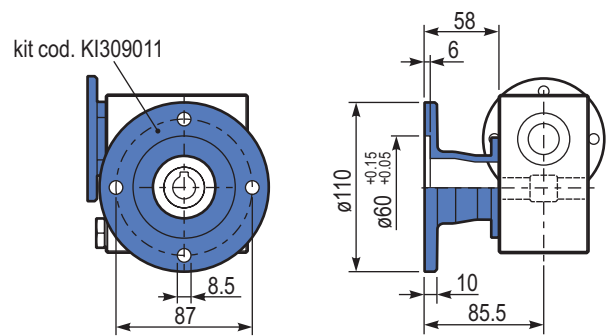
M. flanges	Kit code	øF	A
56B14	KI304046	80	61.5
63B14	KI304045	90	62.5



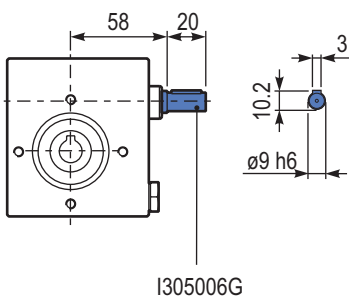
B130UNI... **Modular base**
Base modulare



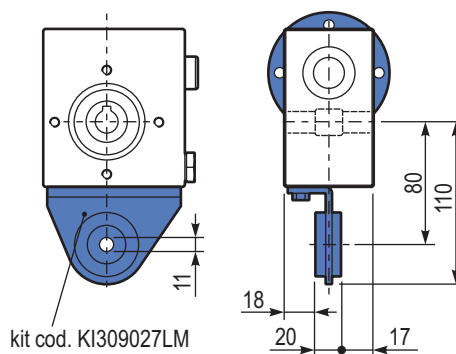
PI30FLL... **Output flange**
Flangia uscita



R130UNI... **Input shaft**
Albero in entrata



PI30BRI... **Reaction arm**
Braccio di reazione



PI30...SMA... **Single Shaft**
Albero lento semplice

